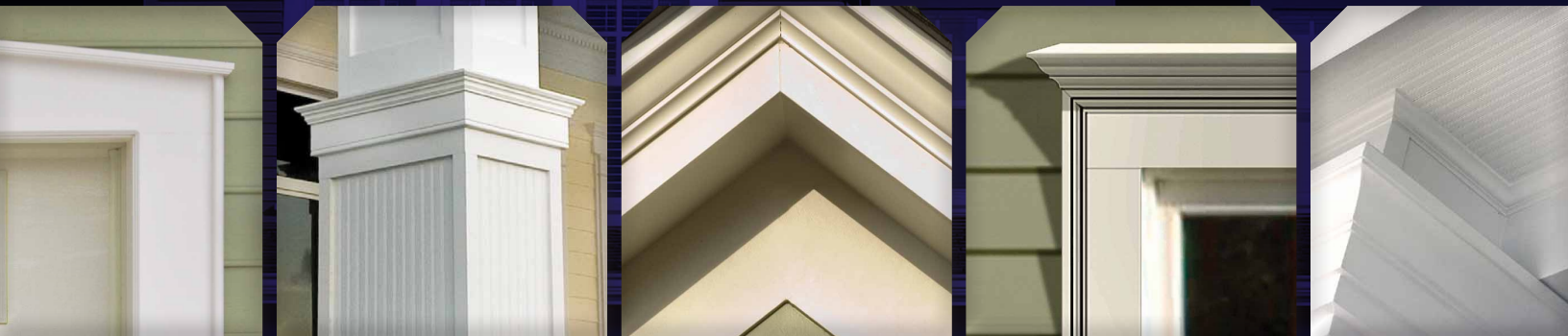




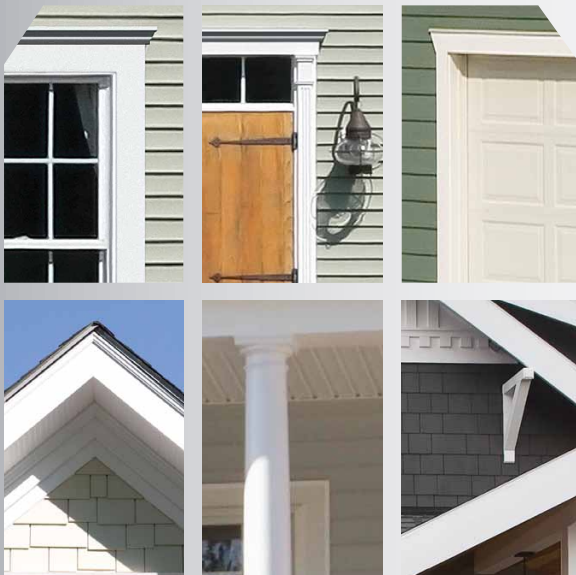
Give your homes a distinctive edge.



 **ROYAL** Moulding & Trim

{ TRIM & FASCIA • WINDOW & DOOR SURROUNDS • GARAGE DOOR SURROUNDS • DECORATIVE MOULDING }

We give every home its own signature.



Today's homebuyers aren't just looking for differentiation—they're looking for differentiation that lasts. Our 100% cellular PVC window, door and garage surrounds, trim, fascia and decorative moulding provide a beautiful, durable option to costly wood trim products. Whether you're building a new home or remodeling an existing one, there are Royal Moulding & Trim products to suit virtually any taste or style, to give every home a unique look all its own.



Ready to install. Easy to maintain.

- Lifetime never rot warranty
- Moisture-proof and termite-proof
- Does not promote mold and mildew
- Superior nailing and gluing
- Saves time and labor
- High energy efficiency

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S4S Trimboard

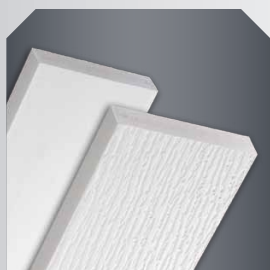
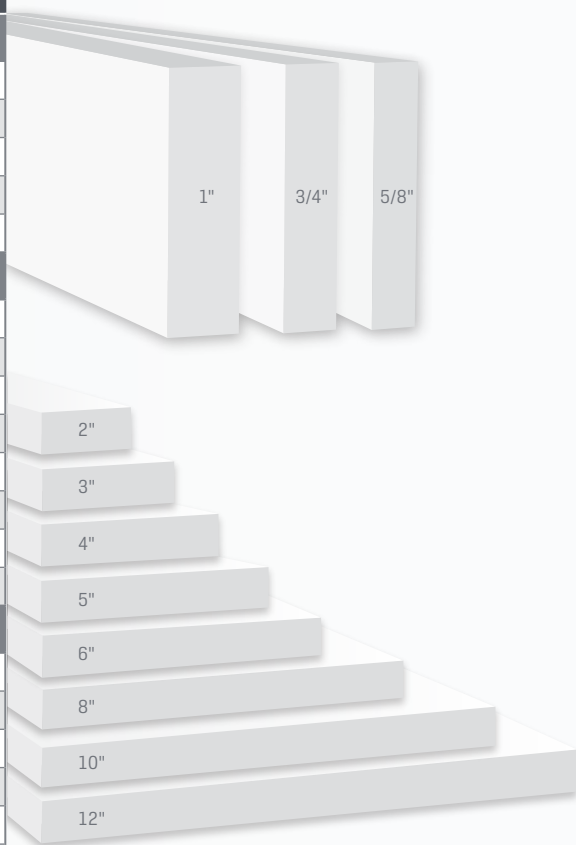
adds value and curb appeal.

Royal S4S Trimboard™ can be used in countless ways to trim a home and add long-lasting beauty and value. Its smooth, durable, 4-sided finish resists dirt buildup, while its “true square” edges provide cleaner installation. Reversible Royal S4S Trimboard comes ready to install, is paintable, and is backed by a lifetime never rot warranty.

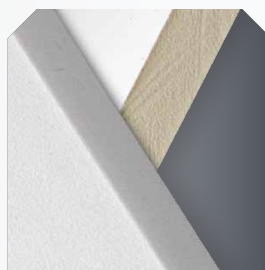
Sizes Available*

Nominal Width	Actual Dimensions	Profile	Pieces Per Unit	Actual Length
5/8 Thickness				
5/8" x 4"	5/8" x 3-1/2"	7827	130	18'
5/8" x 6"	5/8" x 5-1/2"	7828	80	18'
5/8" x 8"	5/8" x 7-1/4"	7829	60	18'
5/8" x 10"	5/8" x 9-1/4"	7830	50	18'
5/8" x 12"	5/8" x 11-1/4"	7831	40	18'
4/4 Thickness				
1" x 2"	3/4" x 1-1/2"	7832	270	18'
1" x 3"	3/4" x 2-1/2"	7833	162	18'
1" x 4"	3/4" x 3-1/2"	7834	117	18'
1" x 5"	3/4" x 4-1/2"	7871	90	18'
1" x 6"	3/4" x 5-1/2"	7835	72	18'
1" x 8"	3/4" x 7-1/4"	7836	54	18'
1" x 10"	3/4" x 9-1/4"	7837	45	18'
1" x 12"	3/4" x 11-1/4"	7838	36	18'
5/4 Thickness				
5/4" x 3"	1" x 2-1/2"	7874	133	18' & 20'
5/4" x 4"	1" x 3-1/2"	7840	91	18' & 20'
5/4" x 5"	1" x 4-1/2"	7875	70	18' & 20'
5/4" x 6"	1" x 5-1/2"	7841	56	18' & 20'
5/4" x 8"	1" x 7-1/4"	7842	42	18' & 20'
5/4" x 10"	1" x 9-1/4"	7843	35	18' & 20'
5/4" x 12"	1" x 11-1/4"	7844	28	18' & 20'

*Contact your Royal Building Products sales representative for a complete list of products available in your area.



Royal S4S Trimboard is reversible and available in a smooth/smooth or smooth/woodgrain finish.



Our durable, closed-cell technology keeps board face and edge surfaces clean.



Corner & Band Board



Fascia & Rakes



Window Trim



Sheet Stock

is a cost-effective custom solution.

For renovation projects that require extensive moulding with various widths, Royal Trimboard® sheet stock is an affordable option that provides great flexibility for creating unique sizes and shapes.

Available in 4' x 8' to 4' x 20' sheets, our trimboard sheet stock can be ripped to any width or cut into custom shapes or designs. Royal Trimboard sheet stock mills and miters easily with standard tools, leaving clean, precise edges. Its colorfast surface/core and consistent high density provide a uniform appearance from sheet to sheet. Your customers will appreciate the fact that sheet stock is paintable, resists moisture and mold, and is backed by a lifetime never rot warranty.

Sizes Available*

Nominal Width	Actual Dimensions	Profile	Pieces Per Unit	Actual Length
3/8 Thickness				
3/8" x 4'	3/8" x 48"	2878	32	8', 10', 12', 18', 20'
1/2 Thickness				
1/2" x 4'	1/2" x 48"	2871	24	8', 10', 12', 18', 20'
5/8 Thickness				
5/8" x 4'	5/8" x 48"	2838	19	8', 10', 12', 18', 20'
4/4 Thickness				
1" x 4'	3/4" x 48"	2837	16	8', 10', 12', 18', 20'
5/4 Thickness				
5/4" x 4'	1" x 48"	2864	12	8', 10', 12', 18', 20'

*Contact your Royal Building Products sales representative for a complete list of products available in your area.





Siding & Trim Accessories







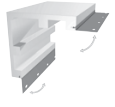
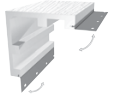
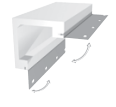
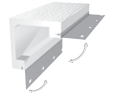
provide the finishing touch.

Royal siding & trim accessories perfectly complement most siding styles and provide a lifetime of curb appeal and protection. Siding accessories deliver 70% more energy efficiency than wood and 1600% more than aluminum, with superior durability and low maintenance.

With all the aesthetic benefits of wood and none of the drawbacks, inside corners help join siding seams and provide a superior seal against weather and moisture intrusion. Siding corners also eliminate exposed fasteners, providing a clean, seamless appearance.


Outside Corner Components with Nail Fins*

Outside corners join together siding from two adjacent walls, covering the seam to prevent moisture intrusion.

				
				
Outside Corner—Smooth 5-1/2" x 5-1/2" x 20' Profile 7887	Outside Corner—Smooth 5-1/2" x 5-1/2" x 10' or 19' 6" Profile 7653	Outside Corner—Embossed 5-1/2" x 5-1/2" x 10' or 19' 6" Profile 2805	Outside Corner—Smooth 3-1/2" x 3-1/2" x 10' or 19' 6" Profile 7652	Outside Corner—Embossed 3-1/2" x 3-1/2" x 10' Profile 2804

Siding Starter Strip Components*

A variety of **starter strip** components for installation around windows and doors help conceal unfinished siding edges.

		
		
Starter Strip/Drip Cap 11/16" x 1-5/8" x 12' or 16' Profile 2449	1x8 S4S Trimboard 3/4" x 7-1/4" x 18' Profile 7836	1x12 S4S Trimboard 3/4" x 11-1/4" x 18' Profile 7838

Inside Corner Components*

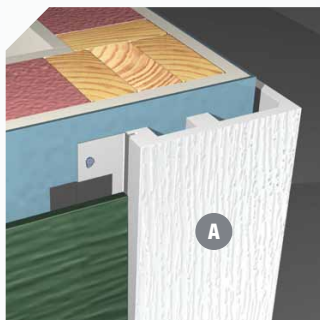
Inside corners conceal the edges of two adjoining walls to provide a clean finish and protection against moisture.

	
	
Inside Corner 1-1/2" x 1-1/2" x 8' Profile 2542	Inside Corner 1-1/4" x 1-1/4" x 10' or 16' Profile 2536

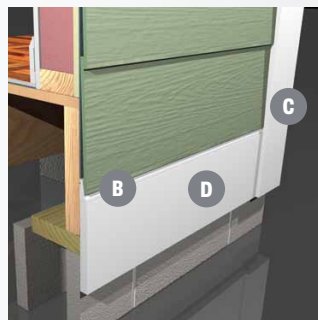
*Contact your Royal Building Products sales representative for a complete list of products available in your area.



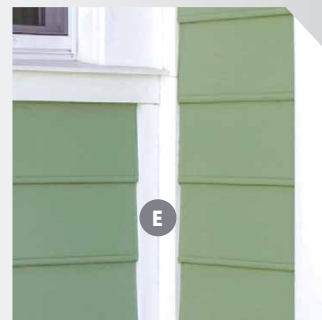
Outside Corner



Siding Starter Strip



Inside Corner



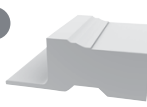





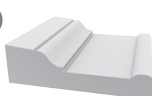



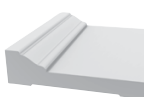




Window & Door Trim Systems

maintain beauty and sustain value.

Whether it's new construction or a remodeling project, Royal window & door trim systems combine long-lasting beauty with high energy efficiency to add real value to any home.

Royal trim components complete the picture by adding an extra dash of eye-catching beauty to every window and door. Made from incredibly durable, 100% cellular PVC, these components are moisture-proof, pre-finished, and ready to install. The result—minimal installation time for contractors and minimal maintenance for homeowners. All of the components below are ideal solutions for windows and entry doors, and complement the style of any home.








Brick Mould Components*				
Brick moulds are used for exterior door and window casings, providing a thick moulding that meets up with siding or brick.				
				
Brick Mould WM180 1-1/4" x 2" x 8', 10' or 17' Profile 7526	Brick Mould 1-1/4" x 2" x 8', 10' or 17' Profile 2448	Brick Mould RM180 1-1/4" x 3" x 17' or 23' Profile 7371	J-Channel Brick Mould 1-1/4" x 3" x 12' or 17' Profile 7351	Florida Brick Mould 1-1/16" x 1-5/8" x 7', 8' or 10' Profile 7252

Casing Components*				
Casing is used to trim outside door and window openings.				
				
Williamsburg Casing 1-7/32" x 3-1/4" x 12' Profile 7216	Casing 1-3/64" x 3-1/2" x 16' Profile 2747 – (Tier II)	Casing 1" x 3-1/2" x 16' Profile 2852	J-Channel Casing 1-1/8" x 6-1/2" x 16' Profile 7651	J-Channel Casing 1-1/8" x 4-1/2" x 12' or 16' Profile 7467
				
Backband Casing 1-3/16" x 4-1/2" x 12' or 16' Profile 2590	Backband 1-3/16" x 1-3/8" x 16' Profile 7709 – (Tier II)	Backband 1-11/32" x 1-13/32" x 16' Profile 7152	Backband 1-3/8" x 1-9/16" x 16' Profile 7710 – (Tier II)	Backband 1-1/8" x 1-9/16" x 16' Profile 7715 – (Tier II)

*Contact your Royal Building Products sales representative for a complete list of products available in your area.


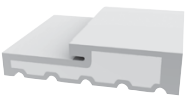
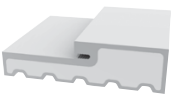

Sill Components*

The **window sill** is what sits at the base of your window while the **sill nose** is what caps the base of the window.

<div>C</div> <div></div>	<div>D</div> <div></div>	<div>D</div> <div></div>	
<div>Window Sill</div> <div>1-1/4" x 5-1/4" x 7'</div> <div>Profile 7117</div>	<div>Sill Nose</div> <div>2-1/4" x 2-3/4" x 16'</div> <div>Profile 7640</div>	<div>Sill Nose</div> <div>2" x 1-3/4" x 16'</div> <div>Profile 7631</div>	
<div>D</div> <div></div>	<div>D</div> <div></div>	<div>D</div> <div></div>	<div>D</div> <div></div>
<div>Sill Nose</div> <div>1-5/16" x 1-3/8" x 7'</div> <div>Profile 7118</div>	<div>Sill Nose</div> <div>1-3/4" x 2-13/16" x 16'</div> <div>Profile 7435</div>	<div>Sill Nose</div> <div>1-3/16" x 2" x 16'</div> <div>Profile 7717</div>	<div>Sill Nose</div> <div>1-1/2" x 1-5/8" x 16'</div> <div>Profile 2345</div>

Door Frame Components*

Door frame jambs are the vertical portion of the frame onto which a door is secured. **Astragals** are used between a door and window or with French door applications.

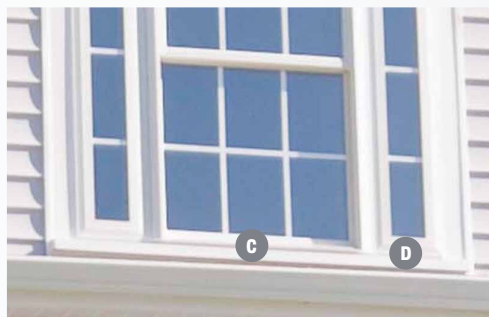
			
<p>Door Frame Jamb 1-1/4" x 6-9/16" Kit Profile 7241</p>	<p>Door Frame Jamb 1-1/4" x 5-1/4" x 7' or Bulk Only Profile 7251 – (Tier II)</p>	<p>Door Frame Jamb 1-1/4" x 4-9/16" x 7' or Kit Profile 7181</p>	<p>Astragal 1-33/64" x 3-13/64" x 8' Profile 7193 – (Tier II)</p>

*Contact your Royal Building Products sales representative for a complete list of products available in your area.

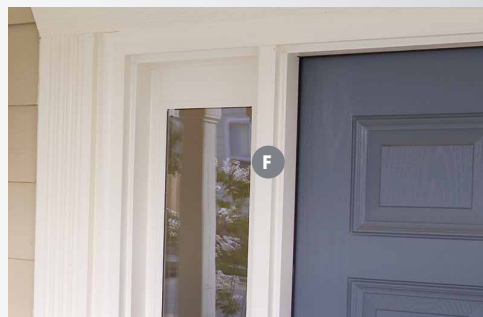
Brick moulds are ideal trim solutions that complement the style of any home.



Casings complement any style door or window to provide a clean, finished look.



Sill components create a more aesthetic appearance and protect against the elements.



Astragals provide a tight weather seal for greater energy efficiency.




Garage Door Trim Systems

seal out the weather in style.

Royal garage door trim systems provide a premium barrier to help seal out cold air, moisture, dirt and bugs—to help keep garage door interiors cleaner, more attractive, and more comfortable, with far less maintenance. Made from durable 100% cellular PVC, each ready-to-install system includes brick mould, jamb, and garage door stop. All trim system components are prefinished, moisture-resistant, termite-proof, and backed by a lifetime never rot warranty.

Ready-To-Install System Components*




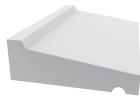
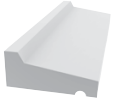

The **ready-to-install system** seals out moisture, wind and bugs, and provides a clean, finished look to any garage door.

A		B		C	
Brick Mould 1-1/4" x 2" x 8', 10' or 17' Profile 2448		Jamb 11/16" x 5-13/16" x 7' or 10' Profile 2497		Garage Door Stop 7/16" x 2" x 7', 9' or 16' Profile 2149	

*Contact your Royal Building Products sales representative for a complete list of products and colors available in your area.

Other System Components*

For remodeling or repair projects, individual **system components** can be quickly installed to help seal out the elements.

C		C		C	
Garage Door Stop 7/16" x 2" x 7', 9' or 16' Profile 2211		Garage Door Stop 7/16" x 1-7/8" x 7', 9' or 16' Profile 2016		Garage Door Stop 7/16" x 1-7/8" x 7', 9' or 16' Profile 2100	
D		D		E	
Drip Cap 11/16" x 2" x 16' Profile 2791—(Tier II)		Drip Cap 11/16" x 1-5/8" x 12' or 16' Profile 2449		Flat Utility Trim—Smooth 5/16" x 5-13/16" x 16' Profile 2709—(Tier II)	
				Flat Utility Trim—Embossed 5/16" x 5-13/16" x 8' Profile 2709	

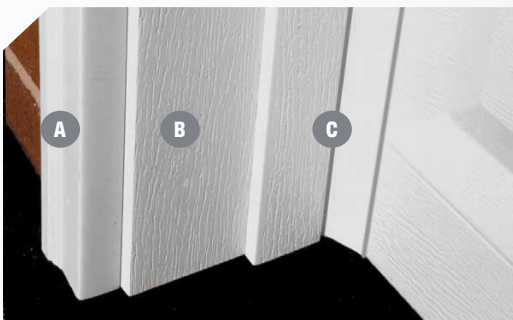
*Contact your Royal Building Products sales representative for a complete list of products and colors available in your area.

Available Colors (For Brick Moulds, Jambs & Garage Door Stops)

				
White	Almond	Sandstone	Bronze	Brown



The **ready-to-install system** provides a tight seal to help keep garages cleaner.



Drip caps installed over the door frame help keep water from seeping under the **flat utility trim**.



Royal Envelop® by Marianne Cusato surrounds any home with affordable elegance.

A thought leader in the fields of architectural and urban design, Marianne Cusato has teamed with Royal Moulding & Trim to design a series of window and door surrounds to add character and style to any home. The Envelop® system combines some of our most popular profiles to create unique, classic, yet cost-effective architectural features for your customers' homes.



About Marianne

Ranked #4 on *Builder* magazine's annual list of "The Most Influential People in the Homebuilding Industry," Marianne Cusato is a recognized leader in the fields of architectural and building design. With an emphasis on building better—not bigger—homes, her work focuses on how good design impacts not only our finances, but the quality of our lives and the sustainability of the Earth's resources.

Marianne is also the author of two popular books:

GET YOUR HOUSE RIGHT

Architectural Elements to Use and Avoid

THE VALUE OF DESIGN

and Its Effect on Our Lives and Communities





Simplicity

Royale


Classic

Contemporary

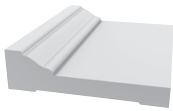




Simplicity Surround

Simplicity Header (Add C Component)



Components

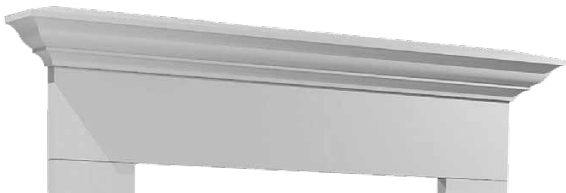
<div>A</div> 	<div>B</div> 	<div>C</div> 
Casing/Backband 1-3/16" x 4-1/2" Profile 2590	Sill Nose 1-3/16" x 2" Profile 7717	Drip Cap 11/16" x 1-5/8" Profile 2449







As its name implies, this surround is built around the idea of clean, uncomplicated design. It is a one-piece casing that includes a built-in back band and a simple drip cap header. While Simplicity creates dramatic shadow lines, its one-piece design also makes it easy to install.

Royale Surround

Royale Header (Add C & D Components)



Components

<div>A</div> 	<div>B</div> 	<div>C</div> 	<div>D</div> 
5/4x6 S4S Trimboard 1" x 5-1/2" Profile 7841	Sill Nose 1-3/16" x 2" Profile 7717	Cusato Crown 2-3/4" x 3-1/2" Profile 7960	5/4x4 S4S Trimboard 1" x 3-1/2" Profile 7840

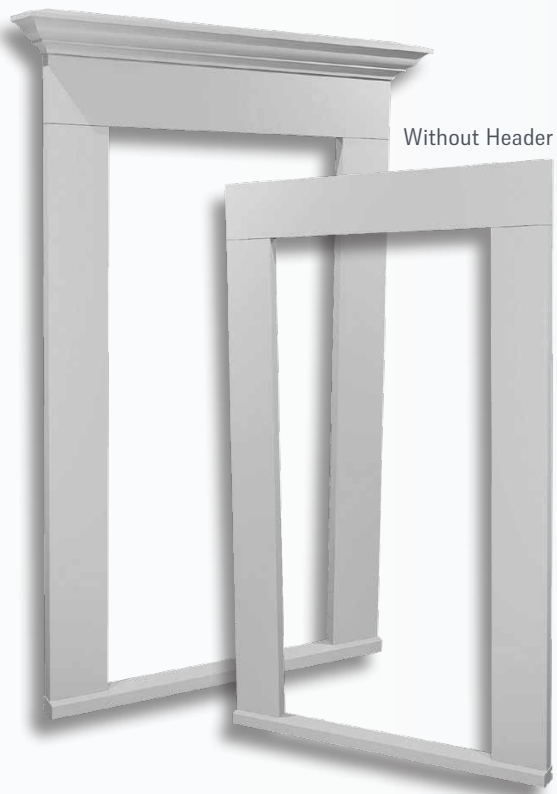


Another simple, one-piece surround, Royale's casing is a single flat board, with no back band, and can be used on homes of any design. The header is a cyma moulding with a sloped top to shed water, while the one-piece crown allows quick and easy installation.

Simplicity With Header




Royale With Header









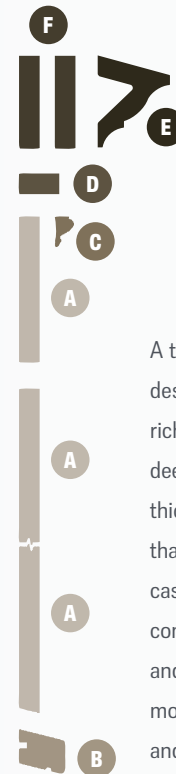
Classic Surround

Classic Header (Add E & F Components)



Components

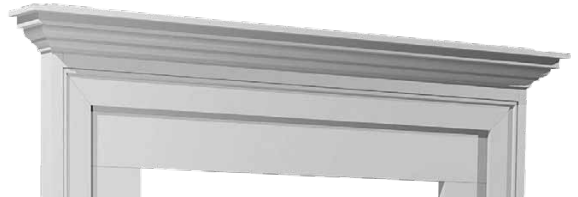
A  1x6 S4S Trimboard 3/4" x 5-1/2" – Profile 7835	B  Sill Nose 1-3/16" x 2" – Profile 7717	C  Base Cap 11/16" x 1-1/8" – Profile 2450
D  1x2 S4S Trimboard 3/4" x 1-1/2" – Profile 7832	E  Cusato Crown 2-3/4" x 3-1/2" – Profile 7960	F  1x4 S4S Trimboard 3/4" x 3-1/2" – Profile 7834









A traditional casing design, Classic creates richer shadow lines and its deeper back band allows thicker siding projections than the Simplicity. The casing and back band combine three pieces, and the header is a cyma moulding. Ideal for classic and traditional homes.

Contemporary Surround

Contemporary Header (Remove A, Add C on Top of E & F Components)



Components

A  1x2 S4S Trimboard 3/4" x 1-1/2" – Profile 7832	B  1x6 S4S Trimboard 3/4" x 5-1/2" – Profile 7835	C  Drip Cap 11/16" x 1-5/8" – Profile 2449
D  Sill Nose 1-3/16" x 2" – Profile 7717	E  Decorative Trim 1-1/2" x 1-7/8" – Profile 7712	F  1x4 S4S Trimboard 3/4" x 3-1/2" – Profile 7834



Contemporary has the elements of a traditional Classic casing, but with cleaner lines. The Contemporary profile offers rich shadow lines and a deep back band to allow the thicker siding projection to resolve cleanly. The header is a bed mold with a drip cap. This design is ideal for homes with contemporary lines and traditional proportions.

Classic With Header



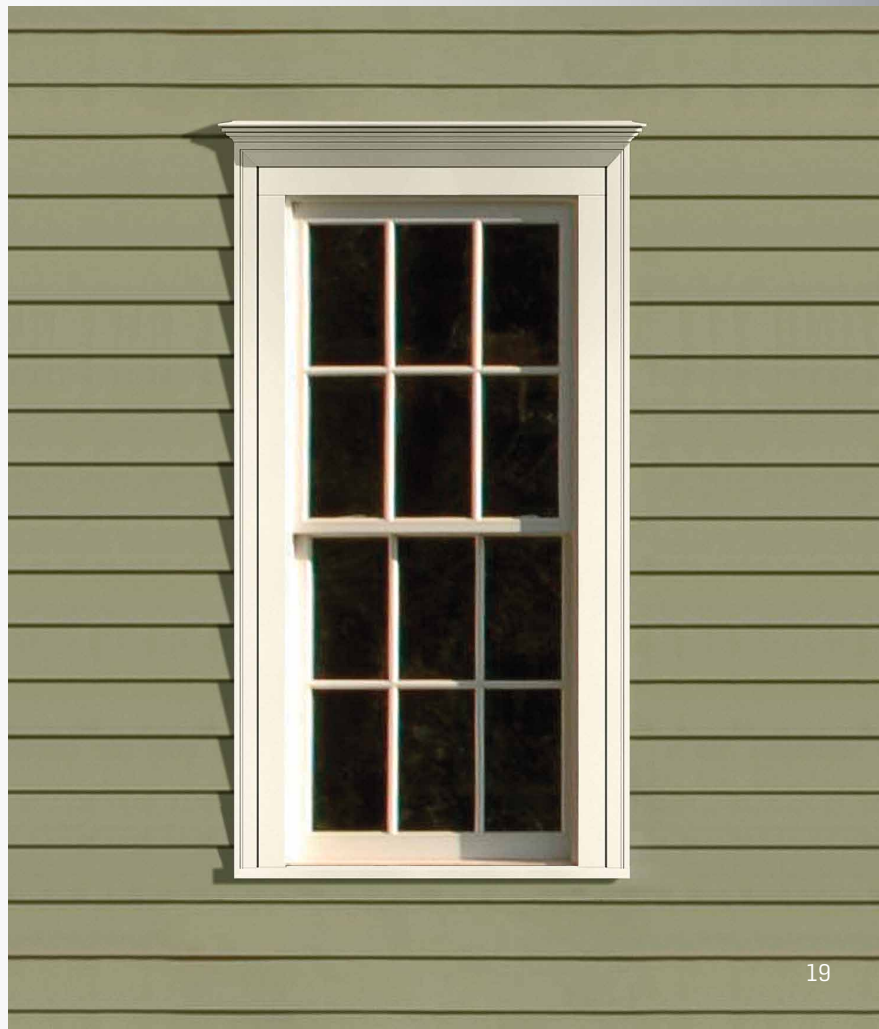
Without Header



Contemporary With Header



Without Header



Royal Envelop® by Marianne Cusato Entry Door & Garage Door Surrounds

What's the first thing every visitor to your customers' homes passes through? The entry door, of course! So while window surrounds are an important part of your homes' exteriors, don't forget the doors. Finish your exteriors in style and add real value to your homes with eye-catching entry door and garage door surrounds.

Not only do door surrounds complement your window surrounds to give a fully finished look to the exterior, they add distinction to every door—including the biggest moving part of your homes, the garage doors.



For complete Royal Envelop® by Marianne Cusato Entry Door & Garage Door Surround information, visit royalenvelop.com










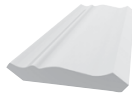




Decorative Mouldings

add a lifetime of curb appeal.

From porches and windows to eaves and entryways, our wide assortment of decorative mouldings adds eye-catching style to any home exterior. And because each component is factory-finished and ready to install, contractors avoid costly field finishing delays caused by inclement weather.



Crown, Bed & Cove Components*

Crowns are used to cover large angles where walls and ceiling meet and are always sprung. **Bed moulds** are also used to cover angles where wall and ceiling meet, but can be either sprung or plain. **Coves** can be used at corners as a ceiling cornice or as an inside corner guard.

			
Cusato Crown 2-3/4" x 3-1/2" x 12' Profile 7960	Rams Crown 1-13/32" x 2" x 12' or 16' Profile 7158	Crown 1" x 8" x 16' Profile 7662 – (Tier II)	Crown 11/16" x 6" x 16' Profile 7661
			
Crown WM47 11/16" x 4-5/8" x 16' Profile 2592	Crown WM48 11/16" x 4-1/4" x 16' Profile 7541	Crown WM45 9/16" x 5-1/4" x 16' Profile 7491	Crown WM49 9/16" x 3-5/8" x 12' or 16' Profile 2435
			
Crown WM53 9/16" x 2-3/4" x 16' Profile 2853	Bed Mould 1-1/2" x 1-7/8" x 16' Profile 7712	Bed Mould WM75 9/16" x 1-9/16" x 12' or 16' Profile 2598	Scotia/Cove WM93 3/4" x 3/4" x 8', 12' or 16' Profile 2021

Beaded Planking Components*

Beaded planking can be used to line porch ceilings or used as decorative elements.

	
Ceiling/Wall Beaded Planking 3/8" x 5-15/32" x 8', 12' or 16' Profile 2352	Beaded Planking 1/2" x 5-1/4" x 12' Profile 7888

*Contact your Royal Building Products sales representative for a complete list of products available in your area.




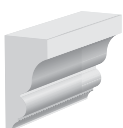



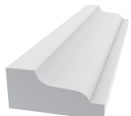
Combining multiple **crown** and **bed moulds** adds depth and creates visual interest for any exterior design.

Beaded planking adds drama to the ceiling, and crown or bed moulding forms stylish corners.

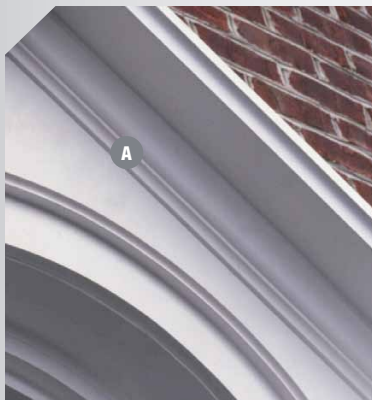


More decorative moulding components.

Shingle/panel mouldings add interesting detail to the rake or window frames of homes. Low maintenance and homeowner peace of mind are also huge selling points for Royal Moulding Trim components. Made from 100% cellular PVC, all components are moisture-proof and termite-proof, resist mold and mildew, and are backed by a lifetime never rot warranty.

Shingle/Panel Mould Components*		
Shingle/panel mouldings are used on the rake of a building or around exterior window frames.		
		
Shingle/Panel Mould 1-13/32" x 2" x 16' Profile 7714	Shingle/Panel Mould 1-3/8" x 2-3/4" x 16' Profile 7937 – (Tier II)	Shingle/Panel Mould 11/16" x 1-7/8" x 16' Profile 7713 – (Tier II)
		
Shingle/Panel Mould 21/32" x 1-23/32" x 16' Profile 7901	Shingle Mould WM287 1" x 2" x 16' Profile 7202	Shingle Mould WM210 11/16" x 1-5/8" x 8', 12' or 16' Profile 2599

*Contact your Royal Building Products sales representative for a complete list of products available in your area.





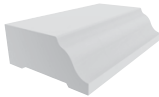







Moulding Accessories

complete projects with elegance and ease.

Royal moulding accessories allow you to create custom build-ups that add real value and curb appeal using only a few profiles. Each component is factory-finished and ready to install. Made from durable, low-maintenance, 100% cellular PVC, Royal moulding accessories are moisture-proof and termite-proof and resist mold and mildew.






Stops, Quarter Round, Base Cap & Base Shoe Components*

Stops are nailed to the faces of the door frame to prevent the door from swing-through. **Quarter rounds** are used inside corner moulding, or to cover any 90° recessed juncture. **Base caps** are installed flush against siding and the top of the baseboard. **Base shoes** are applied where base moulding meets the floor.

			
Colonial Stop 3/8" x 1-1/4" x 12' Profile 7788	Stop 1/2" x 1" x 16' Profile 2759	Stop 5/8" x 1-1/2" x 12' Profile 2150	Quarter Round - Glass Bead 1/2" x 13/32" x 8' Profile 2258
			
Quarter Round WM108 1/2" x 1/2" x 12' Profile 2024	Quarter Round WM105 3/4" x 3/4" x 8', 12' or 16' Profile 2689	Base Cap WM164 11/16" x 1-1/8" x 12' or 16' Profile 2450	Base Shoe WM126 5/16" x 3/4" x 12' or 16' Profile 2046

Square, Corner & Lattice Components*

Squares are used in frames or as baluster for supporting stair handrails. **Corners** are used to cover seams and **lattice** can be used in railings and trellis work.

				
Square 5/8" x 5/8" x 8' Profile 2330	Square 1-1/4" x 1-1/4" x 10' or 16' Profile 2536	Square 1-1/2" x 1-1/2" x 8' Profile 2542	Corner WM205 1-1/8" x 1-1/8" x 12' or 16' Profile 7719	Lattice 1/4" x 1-35/64" x 12' or 16' Profile 2018

*Contact your Royal Building Products sales representative for a complete list of products available in your area.

Stops can also be used to hold the bottom sash of a double-hung window in place.



Quarter rounds can also be used as a flooring joint between flooring and a column base.



Pole & Post Surrounds

transform plain poles into columns.

Transform unsightly support poles and exposed pipes into beautiful decorative columns. Royal Pole & Post Surrounds are your solution for both interior and exterior applications. This unique interlocking system snaps together in less than five minutes, with an easy-to-use kit including quick-fit top and bottom trim, and surround. All are prefinished, resist moisture and mold, and are backed by a lifetime never rot warranty.

Pole & Post Surround Components*			
			
Jack Post Kit 3-1/2" x 3-1/2" x 8' or 10' Item #0ENVL08003, 0ENVL10003		Square Kit 4" x 4" x 8' or 10' Item #0ENVL08004, 0ENVL10004	
			
Round Kit 4" x 4" x 8' or 10' Item #0ENVL08001, 0ENVL10001		Round Kit 6" x 6" x 8' or 10' Item #0ENVL08002, 0ENVL10002	

*Contact your Royal Building Products sales representative for a complete list of products available in your area.
Pole & Post Surround kits alone are non-load bearing and require poles or posts for support.

Quick Installation Tips

Sawing/Cutting



- Use standard woodworking equipment for most applications.
- If using a power miter saw, a carbide-toothed blade with 80 teeth or more is recommended.

Nailing



- Use 6d and 8d galvanized nails.
- Place nails 12" on center, approximately 3/4" from each edge.
- Pre-drilling is required at temperatures of 40°F or below.
- Royal Moulding can also be installed using a pneumatic nailer, with stainless steel or painted head screws or with construction-grade adhesives.

Fastening Trim Board

- Use fasteners designed for wood trim and wood siding (thinner shank, blunt head, full round head) with trim board. Use only fasteners intended for exterior use, such as stainless steel or hot-dipped galvanized.
- DO NOT USE staples, small brads and wire nails. The fasteners should be long enough to penetrate the solid wood substrate a minimum of 1-1/2".
- Use two fasteners per every framing member for trim board applications. Trim boards 12" or wider, as well as sheets, will require additional fasteners. Fasteners must be installed no more than 2" from the end of each board.
- Trim boards should be fastened into a flat, solid substrate. Fastening trim boards into hollow or uneven areas must be avoided. Unless product is installed in lower temperatures (< 40°F) pre-drilling is typically not required. Thinner trim products (3/8" and 1/2") are not intended to be ripped into trim pieces. They are to be glued to a substrate and mechanically fastened.

Gluing



- Temperature variations will cause PVC mouldings to expand and contract. To prevent open miter joints, we highly recommend gluing all joints on PVC mouldings using a quality instant glue, PVC cement or OSI TeQ Bond.
- When assembling, splice and return miters by gluing the mouldings together before installation. This will allow you to fit the joints easily, and fasten the trim to the wall as one unit.
- Always test adhesive brands before using.

Painting



- Royal Moulding with factory-applied finish requires no painting.
- Oil-based or latex paints can be used to achieve custom finishes.
- To maintain warranty for custom colors in darker shades, use heat-reflective paint with VinylSafe™ Technology from Sherwin-Williams. (Dark colors are considered any color that falls within the lightness (L) value of 56 to 0, with 100 being white and 0 being black.)
- Unfinished trim board and sheet stock require no painting for protection, but can be painted with 100% acrylic latex paint to achieve custom colors. (Scuff sanding will optimize paint adhesion, but is not required. A second coat may be needed to achieve desired color.)

Touch-Up for Exterior Mouldings

- Dap® "All Purpose" Painter's Putty®
- Minwax High Performance Wood Filler®
- Elmer's Fill-N-Finish Light Wood Filler®
- Sherwin Williams Shrink Free Spackling®

After installation is complete, caulk and/or putty all gaps and nail holes.

Cleaning



- Royal Moulding can be cleaned using any of the recommended household cleaners listed below; however, glass cleaner has been shown to be best at keeping the finish intact.
- Recommended cleaners: Windex®, 409® Glass and Surface Cleaner, Spic and Span®, Cinch®, Fantastik® All Purpose, etc.
- Apply the cleaning solution and immediately wipe dry for best results.
- Avoid harsh cleaners with glycol ethers, ethanol type solvents and/or isopropyl alcohol as they can soften the PVC finish if left on for several minutes.

Royal Building Products offers you dependable, sustainable products.

Royal Building Products is a leading manufacturer and distributor of building materials that enhance homes with style and value. From the underground pipes that supply a neighborhood with fresh water, to the most intricate design details on a home, Royal creates products that enhance the life of a community and its residents.

Our unique vertical integration—starting with raw materials from our parent company, Georgia Gulf Corporation—through manufacturing to distribution, means builders can expect consistent, reliable products that promise low maintenance, save energy, are sustainable, and provide long-lasting beauty for years to come.



For more information regarding installation, our Limited Warranty or to learn more about us, visit **royalbuildingproducts.com**





{ TRIM & FASCIA • WINDOW & DOOR SURROUNDS • GARAGE DOOR SURROUNDS • DECORATIVE MOULDING }

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